



UK Custom Covers
Custom Designs For Ultimate Protection

Fitting Instructions 076

BMW

5 Series E61 2004-2010

IMPORTANT PREPARATION NOTES

Before attaching the self adhesive velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self adhesive velcro. ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED.

NOTE: THE ADHESIVE TAKES 24HRS TO REACH FULL ADHESION

1. Remove the load cover cassette.
2. Unlock the rear seat backs and fold forward a little.
3. Take the liner out of its carry case and place in the vehicle so that the base fits neatly into position. The panel with the UK Custom Covers label attached sits against the back of the rear seat.
4. Starting at the seat end of the base, locate the two foam pads and push them down into the void between the floor and the seat backs. Lock the rear seats back into position trapping in the foam pads.
5. Attach the ties to the relevant luggage hooks
6. At the tailgate end where the liner meets the rear of the vehicle (NOT the bumper flap) attach 6 of the 2 inch velcro strips supplied to the 6 velcro strips sewn onto the rear of the liner, then attach this directly to the tailgate trim using the liner as your guide.
7. Attached to the front of the liner are velcro straps, align these to the headrest locator poles.
8. Pass the tapes around each headrest locator pole and velcro back onto themselves.
9. Carefully position the side panels neatly into place, open the access panels on either side of the vehicle and place the large elastic loops over the panels and slide down. Close the side panels.
10. Attach 6 of the 2 inch velcro strips supplied to the 6 velcro strips sewn onto the sides of the liner, then attach the sides using the liner as a guide.
11. To position the bumper flap in the upright position, attach the velcro supplied to the velcro tabs sewn onto the bumper flap, remove the velcro backing and using the liner as a guide, attach these in the gutters of the tailgate.



Part 2

1. Attach the 16 x 2 inch velcro strips to the relevant points on the tailgate protector, using the liner as a guide attach directly to the tailgate.

PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS BEFORE PLACING THE REAR SEATS FORWARD

Velcro Fixing Kit – 18 x 2 inch plus 2 x 4 inch plus 16 x 2 inch. Please cut the Velcro supplied to the relevant sizes.