



## Fitting Instructions - BMW X5 2013 - 2018 (176)

Thank you for purchasing your cargo liner from our family-run business. Please follow the steps below to install your liner.

This is a 2 part liner.

### **PART 1 – THE MAIN LINER**

1. Before you start you'll need to cut the supplied Velcro as follows for the main liner: 69 x 2" pieces.
2. Lay out the liner upside down and attach all of the 2" pieces you have cut to the Velcro that is sewn in to the liner (see sketch A). Make sure you leave the backer on the adhesive-backed Velcro until the liner is positioned in place.
3. Now lay the liner in approximate position in the trunk of your vehicle. The panel with the UK Custom Covers label attached sits against the back of the rear seat, facing outward.

#### ***ATTACH THE BASE FIRST ...***

4. Ensure that the base is positioned to match the shape of the cargo-area floor.
5. Feel around the edge of the base and peel off the backer on the 7 base points. Place a little pressure on each of these points to ensure a good grip to the cargo-area floor.

#### ***NOW FOR THE BACK OF THE SEATS ...***

6. Working from the base of the seats upwards, peel off the backer pieces and place a little pressure on each of these points to ensure a good grip.
7. At the top of the seat area of the liner there are 6 pairs of straps. Attach each pair around each headrest pole.

#### ***NOW THE SIDES ...***

8. Carefully position the side panels neatly into place, peeling off each backer piece as you go.

#### ***& FINALLY THE TAILGATE ...***

9. Position the tailgate neatly into place, peel off each backer as you go and add pressure to ensure a good grip.

### **PART 2 – OPTIONAL UPPER TAILGATE PROTECTOR**

10. If you install this piece, before you start you'll need to cut the supplied Velcro as follows: 26 x 2" pieces. Attach the pieces of Velcro that you've cut directly to the sewn in Velcro points on the tailgate protector, and using the liner as a guide fix to the upper tailgate.

**PLEASE NOTE: YOU MUST UNFASTEN THE VELCRO HEADREST STRAPS, & VELCRO ON THE SEAT BACKS, BEFORE PLACING THE REAR SEATS FORWARD**

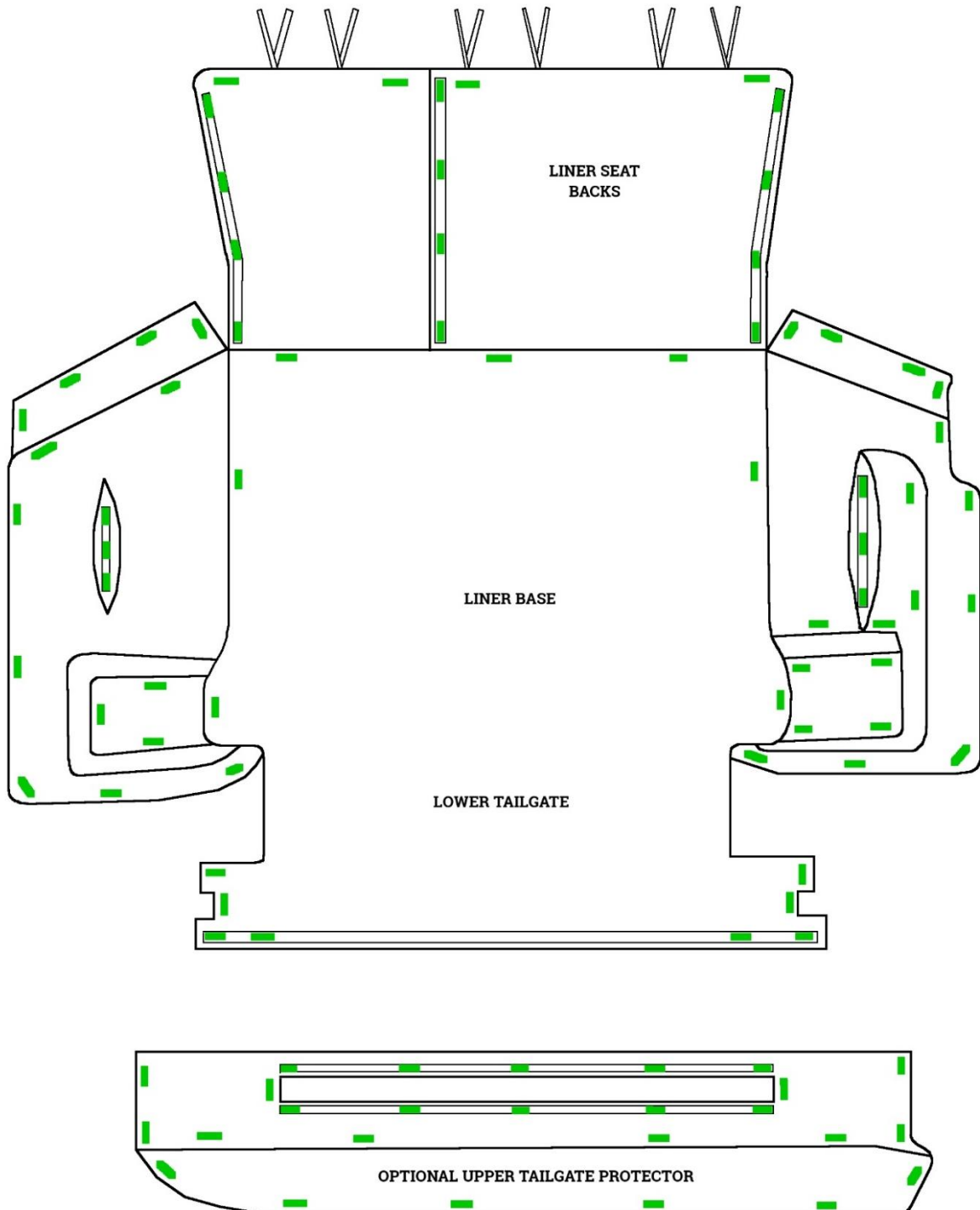
Velcro Fixing Kit – 69 x 2 inch (total 138") for the main liner.  
26 x 2inch (total 52") for the upper tailgate protector.  
(1 x 190 inch Velcro strip supplied, please cut to required lengths)

## IMPORTANT PREPARATION NOTES

Before attaching the self-adhesive Velcro to any car plastics/metal trim (NOT carpet); it is very important to remove any silicone film from the trim to ensure a good bond. Silicone is found in many valeting products and is also applied during manufacture. To remove any silicone build up the surface must be thoroughly cleaned using a silicone remover, we recommend 'Intensive tar remover' made by AutoGlym however a white spirit will also work just as well. Leave the area to dry for 10 minutes and wipe off any residue with a dry clean cloth after cleaning before applying the self-adhesive Velcro. ONCE THE VELCRO HAS COME INTO CONTACT WITH SILICONE RESIDUE IT CANNOT BE REUSED. THE VELCRO ADHESIVE TAKES 24HRS TO REACH FULL ADHESION.

### SKETCH A

GREY INDICATES WHERE A 2" ADHESIVE-BACKED VELCRO PIECE  
NEEDS TO BE APPLIED



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